

Leaders in Recycling

June 20, 2012

To:

Adam Baron

Environmental Protection Specialist U.S. EPA, Region 10 (OCE-127) 1200 Sixth Avenue, Suite 900 Seattle, WA 98101 (206) 553-6361 baron.adam@epa.gov

From: Bill Briggs

President

Oil Re-Refining Company, Inc.

4150 N Suttle Road Portland, Oregon 97217

(503) 286-8352 billb@orrco.biz

Re: PCB Inventory, Accounting for PCBs and Request of Sale

I would like to take this chance to thank you again for our meeting on June 11, 2012. Per our conversation the ORRCO staff and I have worked diligently to put together the information I am sending attached to this letter. I hope that it finds you well.

Included with this letter are three documents. The first is ORRCO's final PCB inventory and a summary of the calculations. The second is a document titled "Accounting for PCB material from Burly Seal Utah" and the third is the request for sale of Anacortes locked down used oil. The supporting analyticals will be mailed to you in hardcopy form.

If you should have any questions about these documents please do not hesitate to contact me.

Regards,

Bill Briggs President Oil Re-Refining Company

Summary of ORRCO's PCB Inventory

This summary describes the attached calculation sheets. There are two calculation sheets, the first is the inventory of used-oil with detected PCBs prior to any product transfers and the second is the current inventory. This summary is intended to explain how oil volumes have changed since the discovery of PCBs.

Inventory prior to any transfers

Volume of Oil with Detected Levels Affected by Burly Seals

The first section titled "Detect Levels of oil affected by Burly Seals" is exactly that. All tanks that contained a detected level of PCBs are included in this section. The only tank that is not included is Tank 1 at EMRI. The reason for this is because it was contaminated by another source, at which point Mike Mazza hired a contractor and cleaned this tank on his own.

The totals from the three sites, EMRI, Salt Lake City (SLC) and IOI added together yields the total volume of PCB material with a detectable limit above 2 ppm.

EMRI		242,640	gal
SLC		15,500	gal
IOI		59,059	gal
	Total	317,199	gal

Volume of Non-Detect Oil Locked Down

The second section contains the inventory for under 2 ppm PCB material. The totals from the five sites, EMRI, FPI, SLC, IOI and Venoil added together will yield the total volume of PCB material under 2 ppm.

EMRI		33,281	gal
FPI		44,547	gal
IOI		100,871	gal
Venoil		55,145	gal
SLC		<u>16,500</u>	gal
	Total	250,344	gal

Volume of Oil with Detected Levels Affected by Pacific Recycling

This section breaks down the over 2 ppm of PCB material received from Pacific Recycling at the ORRCO – Goshen facility.

Goshen <u>19,403</u> gal Total 19,403 gal

Volume of Non-Detect Levels at Goshen

This section breaks down the under 2 ppm of PCB material thought to be affected by Pacific Recycling at the ORRCO – Goshen facility.

Goshen <u>17,527</u> gal Total 17,527 gal

Volume of Oil with Detected Levels Affected by Sutton Salvage

This section breaks down the over 2 ppm of PCB material thought to be affected by Sutton Salvage at the ORRCO – Spokane facility.

Spokane <u>16,613</u> gal Total 16,613 gal

The three contaminated tanks in the ORRCO – Spokane facility all test over 2 ppm. These three tanks are tank 1, 3 and 4.

Volume Total

Total Volumes of Detected PCBs		353,215	gal
Total Volumes of Non-Detect PCBs		<u>267,871</u>	gal
Total Volumes	Total	621,086	gal

Solids

EMRI		4,675	gal
FPI		3,520	gal
IOI		<u>1,650</u>	gal
Total Solids	Total	9,845	gal

Totals

Total Volume		621,086	gal
Total Solids		<u>9,845</u>	gal
Grand Total of PCB Material	Total	630,931	gal

Current Inventory

The Current Inventory Sheet depicts what has happened since a truck load was hauled to Clean Harbors for incineration, several truck loads were hauled from EMRI to FPI, the sale of some material and the barrels of solids were all transferred to FPI. Considering all of these events, the Current Inventory sheet shows were the product resides at this time.

Volume of Oil with Detected Levels Affected by Burly Seals

Tank 12 at EMRI has had 4926 gallons pulled from it and transferred over to FPI. This product was used to top off tanks 20, 21 and 22 at the FPI facility.

Tank 12			193,884	gal
			<u>4,926</u>	gal
	•	Total	188,958	gal

After this transfer the tank and its contents have been sold. The amount of 188,958 will come into consideration again shortly.

The inventory of over 2 ppm PCBs at the Salt Lake City (SLC) facility has not changed since the original inventory was taken.

Tank 26	*	<u>15,500</u>	gal
	Total	15,500	gal

The inventory of over 2 ppm PCBs at the Klamath Falls facility (IOI) has not changed since the original inventory.

Tank 4		17,305	gal
Tank 5a		13,775	gal
Tank 6a		13,979	gal
Tank D3		14,000	gal
•	Total	59,059	gal

Tank 31 at the EMRI facility was hauled off to Clean Harbors in Utah to be incinerated. This load contained 9,844 gallons of product. Shortly after this, tank 2 at EMRI was transferred into tank 31. Tank 1 at EMRI was cleaned out by Mike Mazza. At the same time tank 1 was being cleaned out, ORRCO had tank 2 cleaned out. Tank 1 is not included in this inventory due to the fact that it was handled by Mike Mazza which was caused by a separate contamination.

Tank 31 sent to Clean Harbors		9,844	gal
	Total	9,844	gal

Tanks 20, 21, 22, 28 and 29a at the FPI facility were all used to store the transferred material from the EMRI facility.

Tank 20		11,413	gal
Tank 21		11,267	gal
Tank 22		10,973	gal
Tank 28		19,145	gal
Tank 29a		<u>18,917</u>	gal
	Total	71,715	gal

The total volume of over 2 ppm PCB material affected by Burly Seals is as follows:

EMRI		188,958	gal
Incinerated		9,844	gal
SLC		15,500	gal
IOI		59,059	gal
FPI		<u>71,715</u>	gal
	Total	345,076	gal

The total volume of over 2 ppm PCBs affected by Burly Seal that ORRCO still needs to dispose of is:

Total		345,076	gal
EMRI (less)		188,958	gal
Incinerated (less)		9,844	gal
	Total	146,274	gal

Volume of Non-Detect Oil Locked Down

The difference in the Non-Detect Volume is easily explained. Both tank 2 and tank 6 at the EMRI facility were tested at under 50 ppm. When the product was transferred to the FPI facility there was not enough capacity to move each individual tank into its own individual tank. So, some tanks were topped off. Consequently there appears to be less product of non-detect, when in all actuality there is still just as much product under 50 ppm. Later test results show the concentration levels of these tanks. Because tanks 2 and 6 at EMRI were never tested for an exact amount of PCB concentration, the below 50ppm was used as a non-detect level in the original inventory prior to any transfers. The product has since been added to the appropriate location and accounted for.

Non-Detect Levels Prior to Transfer	'S			
EMRI		33,281	gal	< 50
FPI		44,547	gal	<2
IOI		100,871	gal	<2
Venoil		55,145	gal	<2
SLC		<u>16,500</u>	gal	<2
	Total	250,344	gal	
Detect Levels Current Inventory				
EMRI (less)		(33,281)	gal	>2
FPI		44,547	gal	<2
IOI		100,871	gal	<2
Venoil		55,145	gal	<2
SLC		16,500	gal	<2
	Total	217,063	gal	

Volume of Oil with Detected Levels Affected by Pacific Recycling

No transfers of product took place at the ORRCO - Goshen facility

Volume of Non-Detect Oil at Goshen

No transfers of product took place at the ORRCO - Goshen facility.

Volume of Oil with Detected Levels Affected by Sutton Salvage

No transfers of product took place at the ORRCO – Spokane facility.

Volume Total

Total Volume of Detected PCBs Total Volume of Non-Detect PCBs Total Volume (less solids)	Total	381,092 234,590 615,682	gal gal gal
Solids			
FPI Total Solids	Total	15,773 15,773	gal gal
Totals			
Total Volume of Liquids Total Volume of Solids Grand Total of PCB Material	Total	615,682 15,773 631,455	gal gal gal
Difference			
Total Material Prior to Transfers Total Material Current Inventory Difference (Plus)	Total	630,931 631,455 524	gal gal gal

Inventory prior to any transfers

Volume of Oil with Detected levels Affected by Burly Seals

EMRI	Tank	Gallons	Detect Level
	5	19,132	31
	12	193,884	7.1
	13	18,496	90
	31	11,128	80.9
Total		242,640	
SLC	Tank	Gallons	Detect Level
	26	15,500	33.4
Total		15,500	
IOI	Tank	Gallons	Detect Level
10.	4	17,305	7
	5a	13,775	9.6
	6a	13,979	74
	D3	14,000	17
Total		59,059	
Grand Tot	al	317,199	:

Volume of Non-Detect Oil Locked Down

EMRI	Tank	Gallons	Detect Leve
	2	15,895	<50
	6	17,386	<50
Total		33,281	
FPI	Tank	Gallons	Detect Leve
	6	24,718	<2
	29	19,829	<2
Total		44,547	•
101	Tank	Gallons	Detect Leve
	3	12,506	<2
	5b	17,304	<2
	6b	8,278	<2
	7a	17,931	<2
	16a	21,844	<2
	16b	20,508	<2
	L2	2,500	<2
Total		100,871	

Venoil	Tank	Gallons	Detect Level
	B4	17,491	<2
•	В7	17,452	<2
	В9	20,202	<2
Total		55,145	
SLC	Tank	Gallons	Detect Level
	27	16,500	<2
Total		16,500	, , , , , , , , , , , , , , , , , , ,
Grand To	otal	250,344	-

Volume of Detected Levels Affected by Pacific Recycling

Goshen	Tank	Gallons	Detect Level
	1	19,403	160
Total		19,403	
		10.400	
Grand To	tal	19,403	_

Volume of Non-Detect Levels at Goshen

Goshen	Tank	Gallons	Detect Level
	3	8,227	<2
	Green	2,800	<2
	White	6,500	<2
Total		17,527	
Grand To	tal	17,527	

Volume of Oil with Detected Levels Affected by Sutton Salvage

Spokane	Tank	Gallons	Detect Level
	1	5,975	3.1
	3	3,255	51
	4	7,383	21
Total		16,613	
Grand Tota	al	16,613	:
Volume To	tal		
Total Detec	ct	353,215	
Total Non-	Detect	267,871	
Total Gallo	ns	621,086	:

Solids		
EMRI	Container	Gallons
	Totes (3)	1650
	Brls (55)	3025
Total		4675
FPI	Container	Gallons
	Brls (64)	3520
Total		3520
101	Container	Gallons
	Brls (30)	1650
Total		1650
Total Solid	s	9845
Total Gallo	ons	621,086
	•	630,931

Current Inventory

Volume of Oil with Detected levels Affected by Burly Seals

EMRI Total	Tank 12			188,958 188,958	Detect Level 7.1
Incinerated Total	Tank	31	Gallons	9,844 9,844	Detect Level 80.9
SLC	Tank 26		Gallons	15,500	Detect Level 33.4
Total				15,500	_ :
IOI	Tank 4 5a 6a D3		Gallons	17,305 13,775 13,979 14,000 59,059	Detect Level 7 9.6 74 17
.FPI Total	Tank 20 21 22 28 29a		Gallons	11,413 11,267 10,973 19,145 18,917 71,715	59.1 49.94 20.9 5.28 5.04
Grand Total				345,076	

Volume of Non-Detect Oil Locked Down

FPI	Tank	Gallons	Det	ect Level
	6	24	1,718	<2
	29	19	9,829	<2
Total		44	1,547	
IOI	Tank	Gallons	Det	ect Level
	3	12	2,506	<2
	5b	17	7,304	<2
	6b	8	3,278	<2
	. 7a	17	7,931	<2
	16a	21	1,844	<2

	16b	20,50	08 <2	
	L2	2,50	00 <2	
Total		100,871		
Venoil	Tank	Gallons	Detect Level	
	В4	17,49	91 <2	
	В7	17,4	52 · <2	
	В9	20,20	02 <2	
Total		55,1	4 5	
SLC	Tank	Gallons	Detect Level	
	27	16,5	00 <2	
Total		16,5	00	
Grand Tot	al	217,0	63	

Volume of Detected Levels Affected by Pacific Recycling

Goshen	Tank	Gallons	[Detect Level
	1	1	9,403	160
Total		1	9,403	
Grand Tota	al	1	9,403	

Volume of Non-Detect Levels at Goshen

Goshen	Tank	Gallons	Det	ect Level
	3		8,227	<2
	Green		2,800	<2
	White		6,500	<2
Total			17,527	
Grand Tot	al	· ·	17,527	

Volume of Oil with Detected Levels Affected by Sutton Salvage

Spokane	Tank	Gallons De	tect Level
·	1	5,975	3.1
	3	3,255	51
	4	7,383	21
Total		16,613	
Grand Tota	al	16,613	
Volume To	otal		
Total Dete	ct	381,092	

Total Non-D	etect	234,590	
Total Mater	ial	615,682	
Solids			
FPI	Container	Gallons	
	Totes(15.25)	6863	
•	Brls (162)	8910	
Total		15773	
Total Solids		15773	
Total Gallon	S	615,682	
		631,455	
D:ff		C21 4FF	
Difference		631,455	
		630,931	
		524	plus

Accounting for all PCB Material from Burly Seal Utah

ppm divided by 1 million gives the percent of PCBs. Percent of PCBs multiplied by the gallons gives the total gallons of PCBs

ĺν	ided by 1 million giv	es the percent of	PCBs. Percent of PCBs mu	ıltiplied by the gallo	ons gives the total gall	lons of PCBs
	Initial source					
	PPM	20,800				
	Millions	1,000,000				
	Fraction of PCBs	0.0208				
	Gallons	300				
	Total Gallons	6.24				
	EMRI		IOI		Total Gallons	
	Tank 31		Tank 4		Tank 31	0.9002552
	PPM	80.9	PPM	7	Tank 12	1.3765764
	Millions	1,000,000	Millions	1,000,000	Tank 13	1.66464
	Fraction of PCBs	0.0000809	Fraction of PCBs	0.000007	Tank 5	0.593092
	Gallons	11,128	Gallons	17,305	Tank 4	0.121135
	Total Gallons	0.9002552	Total Gallons	0.121135	Tank 5a	0.13224
					Tank 6a	1.034446
	Tank 12		Tank 5a		Tank D3	0.238
	PPM	7.1	PPM	9.6	Tank 26	0.5177
	Millions	1,000,000	Millions	1,000,000	Solids	0.24615
	Fraction of PCBs	0.0000071	Fraction of PCBs	0.0000096	Total	6.8242346
	Gallons	193,884	Gallons	13,775		
	Total Gallons	1.3765764	Total Gallons	0.13224	Gallons Left	
					Total Gallons	6.24
	Tank 13		Tank 6a		Minus Total	6.8242346
	PPM	90	PPM	74	Remaining	-0.5842346
	Millions	1,000,000	Millions	1,000,000		
	Fraction of PCBs	0.00009	Fraction of PCBs	0.000074		
	Gallons	18,496	Gallons	13,979		
	Total Gallons	1.66464	Total Gallons	1.034446		
	Tank 5	·	Tank D3			
	PPM	31	PPM	17		
	Millions	1,000,000	Millions	1,000,000		
	Fraction of PCBs	0.000031	Fraction of PCBs	0.000017		
	Gallons	19,132	Gallons	14,000		
	Total Gallons	0.593092	Total Gallons	0.238		
	Salt Lake City		Solids			
	Tank 26		PPM	50		
	PPM	33.4	Millions	1,000,000		
	Millions	1,000,000	Fraction of PCBs	0.00005		
	Fraction of PCBs	0.0000334	Gallons	4,923		
	Gallons	15,500	Total Gallons	0.24615		

Total Gallons

0.5177

Request of Sale of Anacortes Locked Down Used Oil

The following demonstrates that the used oil transferred to the Venoil LLC site in Anacortes, Washington is free of PCBs because the loads following the lock down more than flushed the truck that hauled the material. Also, all loads after the truck had been proposed flushed should be certified clean material ready for sale prior to the truck actually being certified clean from an outside laboratory.

All contaminated and potentially contaminated tanks were locked down on February 17, 2010. A load was received in Anacortes on February 17, 2010 containing 5,584 gallons from ORRCOs Everett facility which was never contaminated.

The three loads following February 17, 2010 that were received in Anacortes totaled 24,457 gallons. The February 18, 2010 load came from the Everett facility totaling 7,781 gallons. The second load was also from Everett on February 25, 2010 containing 8,176 gallons. The third load was shipped from the Fuel Processors, Inc (FPI) facility on February 28, 2010 and contained 8,500 gallons.

40 CFR 761.79(c)(1) states the container had to be flushed with <50 ppm PCBs oil three times. Each rinse must be equal to or greater than 10% of the containers capacity.

Based on the three loads after the lock down date, the truck was flushed with 24,457 gallons. The truck holds 10,000 gallons. 10% of 10,000 equals 1,000 gallons. Based on this logic the truck was flushed over 24 times. Regardless, the truck was still flushed three times with more than 10% of the capacity during each load. A standard tanker truck is self draining. Therefore after a single load, the first being 7,781 gallons which is more than 7 times the 10% flush volume, any PCBs would have been drained out. All three flush loads were hauled back down to the FPI facility for storage.

Anacortes has 55,145 gallons of used oil currently locked down. The first six loads received in Anacortes after the last proposed flush but prior to the truck being certified cleaned totals 56,948 gallons. This more than equals the amount of oil locked down in Anacortes, all of which has tested at non-detect levels of PCBs. Because all contaminated and potentially contaminated tanks were locked down on February 17, 2010, all but two of the nine loads after February 17, 2010 came from sites that were never even contaminated and the truck that hauled the oil was flushed with three loads after February 17, 2010, the loads received in Anacortes could never have been contaminated with PCBs. Therefore the loads received in Anacortes should be certified clean and ready for sale prior to the day the truck was actually certified clean by an outside laboratory.

·	Sales Detail by Item	by Item	Plant: All		Page 1 of 2			02/01/	02/01/10 To 05/13/10	5/13/10	9
DATE	TICKET#	SHIP TO	CARRIER	ID# NAME	ITEM		UNIT	QTY	INVOICE#	UNIT\$,	INVOICE# UNITS AMOUNTS COMMENT
02/02/10	11-10-0202-001	Anacortes,WA	Опсо	16225 Venoil, LLC	Used Oil		Gal.	4318	0	0.45	1.943.10
02/04/10	11-10-0204-001	Anacortes,WA	Orrco	16225 Venoil, LLC	Used Oil		Gal.	8528	0	0.45	3.837.60
02/09/10	1-10-0209-001 Anacortes,WA	Anacortes,WA	Orrco	16225 Venoil, LLC	Used Oil		Gal.	2500	0	0.45	1.125.00
02/11/10	11-10-0211-001	Anacortes,WA	ORRCO	16225 Venoil, LLC	Used Oil		Gal.	7980	0	0.45	3.591.00
02/17/10	11-10-0217-001 Anacortes,WA	Anacortes, WA	Orrco	16225 Venoil, LLC	Used Oil		Gal.	5584	0	0.45	2.512.80
02/18/10	11-10-0218-001	Anacortes,WA	Опсо	16225 Venoil, LLC	Used Oil		Gal.	7781	0	0.45	3,501.45
02/25/10	11-10-0225-001	Anacortes WA	ORRCO	16225 Venoil, LLC	Used Oil		Gal.	8176	0	0.45	3,679.20
02/28/10	1-10-0228-001	Anacortes, WA	Orrco	16225 Venoil, LLC	Used Oil		Gal.	8500	9827	0.45	3,825.00
02/28/10	11-10-0228-001 Anacortes,WA	Anacortes,WA	ORRCO	16225 Venoil, LLC	Used Oil		Gal.	3325	0	0.45	1,496.25
03/02/10	2-10-0302-001	Ven Oil	ORRCO	16225 Venoil, LLC	Used Oil		Gal.	9118	0	0.45	4,103.10
03/04/10	8-10-0304-001	Anacortes,WA	ORRCO	16225 Venoil, LLC	Used Oil		Gal.	7636	0	0.45	3,436.20
03/19/10	11-10-0319-001	Anacortes,WA	ORRCO	16225 Venoil, LLC	Used Oil		Gal.	7742	0	0.45	3,483.90
03/31/10	11-10-0331-001 Anacortes,WA	Anacortes,WA	ORRCO	16225 Venoil, LLC	Used Oil		Gal.	6984	0	0.45	3,142.80
04/30/10	11-10-0430-001		ORRCO	16225 Venoil, LLC	Used Oil		Gal.	22143	0	0.45	9,964.35
			Average Price	0.45		Total	Gal.	110315	Sub-Total\$		49641.75